



1600 Series  
Sliding Glass Door



## Bring the outdoors in

MI's 1600 Series sliding glass door is the ideal solution to help blend interior and exterior living spaces. Available with configurations up to eighteen feet wide, this door is the perfect solution to create an expansive opening that seamlessly brings the outside in for any project.

Complete with advanced engineering details, the 1600 Series door is built for smooth operation, energy efficiency, and durability for years to come. Available with customizable design options such as woodgrain interiors, multiple exterior colors, hardware finishes, and blinds-between-the-glass, this product is sure to add a wow factor to any home.

*Effortlessly combine indoor  
and outdoor living spaces*



# Features & Benefits

- Multi-chamber mainframe design for superior strength and energy-efficiency
- Warm-edge spacer system improves seal performance of insulated glass unit
- Dual-or triple-pane tempered glass with argon gas enhancement maximizes energy efficiency
- Interlock at meeting rail helps reduce air infiltration
- Heavy-duty nylon wheels, saddle sill, and aluminum track result in smooth operation
- Raised rail protects wheels and track from debris



Standard

Optional

Advanced engineering details

# Configurations

Our 1600 Series Door is available in set-up (1615), knock-down (1617), and multi-slide (1618) configurations, allowing you to choose the 2-, 3-, 4-, or 6-panel design that best fits your space.







Customizable  
options

## Colors

Solid vinyl extruded colors, painted exteriors, and woodgrain interior laminates offer options inside and out for doors that are timeless, stylish, and durable.

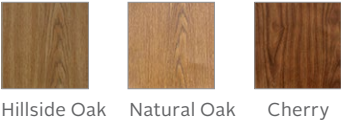
### EXTRUDED INTERIOR/EXTERIOR



### PAINTED EXTERIOR



### WOODGRAIN INTERIOR



\* Black and Silver exterior available with white interior only

## Hardware

Standard interior and exterior handles match your frame color and can be upgraded to several additional finishes in order to your achieve your preferred look.

The 1600 Series Sliding Glass Door is available with exterior key lock, interior foot lock, and interior security bar for added convenience, security, and peace of mind.



\* Black handle available on exterior with white interior only

## Grids

Grids between-the-glass are offered in various widths of flat and sculptured profiles. They match the color of your door frame and are available in standard and custom patterns to achieve nearly any desired look.



## Blinds-Between-the-Glass:

The unique Blinds-Between-the-Glass option offers a quality solution for sliding glass door treatments. Engineered for ease of use, the internal design makes raising and lowering the blinds simple and intuitive. The blinds are sealed between the insulated glass unit, offering a longer service life than standard blinds while eliminating the need for dusting.

Blinds-Between-the-Glass let you control exactly how much light you want without the need for bulky window treatments. Controlling the light also means you are controlling solar heat gain and damaging UV rays that can fade fabrics and floors in your home.

### Performance Features

- Tempered, energy-efficient, dual-pane glass
- Non-fading aluminum slats
- No dusting and hassle-free glass cleaning
- Allows for smooth, simple, and uninterrupted panel operation
- Complete light and privacy control
- No dangling cords
- Child and pet safe
- Light control and privacy
- Safe and convenient

*Available on 5/0 x 6/8, 6/0 x 6/8, 9/0 x 6/8, 10/0 x 6/8, and 12/0 x 6/8 size doors only; available in white only.*



## Repels in the harshest conditions

Designed to protect your home from the devastation caused by severe storms, our StormArmor impact-resistant door package helps keep wind, debris, and most water out of your home without the need for secondary shutters or plywood. StormArmor-enhanced products are tested for use in hurricane-prone states—including most regions in Florida—where stringent codes require high levels of performance. These products have passed tests at an AAMA-certified testing lab, standing up to rigid requirements for impact-resistance. After being struck by an eight-foot long, nine pound 2x4 at close proximity, the weather barrier remained in place with no breaches. With StormArmor, you get high-performance protection that doesn't sacrifice style.



*Available on XO, OX, XOO, and OOX configurations only.*

*Complementary  
products*



We offer a complete series of windows to accompany our 1600 Series Door. In addition to our most popular 1650 double-hung and 1620 single-hung options, our replacement series consists of a single-slider, double-slider, casement, awning, basement, picture, architectural shape, and bay and bow windows. All of these products feature welded, multi-chambered vinyl frame and sash for superior strength and energy-efficiency. Dual-pane insulated glass with a warm-edge spacer system enhances each product's energy efficiency and improves seal performance.

**1620** SINGLE-HUNG



**1630** SINGLE-SLIDER



**1675** CASEMENT



**1650** DOUBLE-HUNG



**1685** DOUBLE-SLIDER



**1665** AWNING







Experience  
Clarity™

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